

ITEM	QTY -041	P/N	DESCRIPTION
	X	D3811-041	SEAT TRACK ASSEMBLY
1	1	D3811-1	SEAT TRACK
2	4	D3811-3	BUSHING
3	2	MS21042L3	NUT, SELF-LOCKING
4	2	MS27039-1-15	SCREW, PAN-HEAD

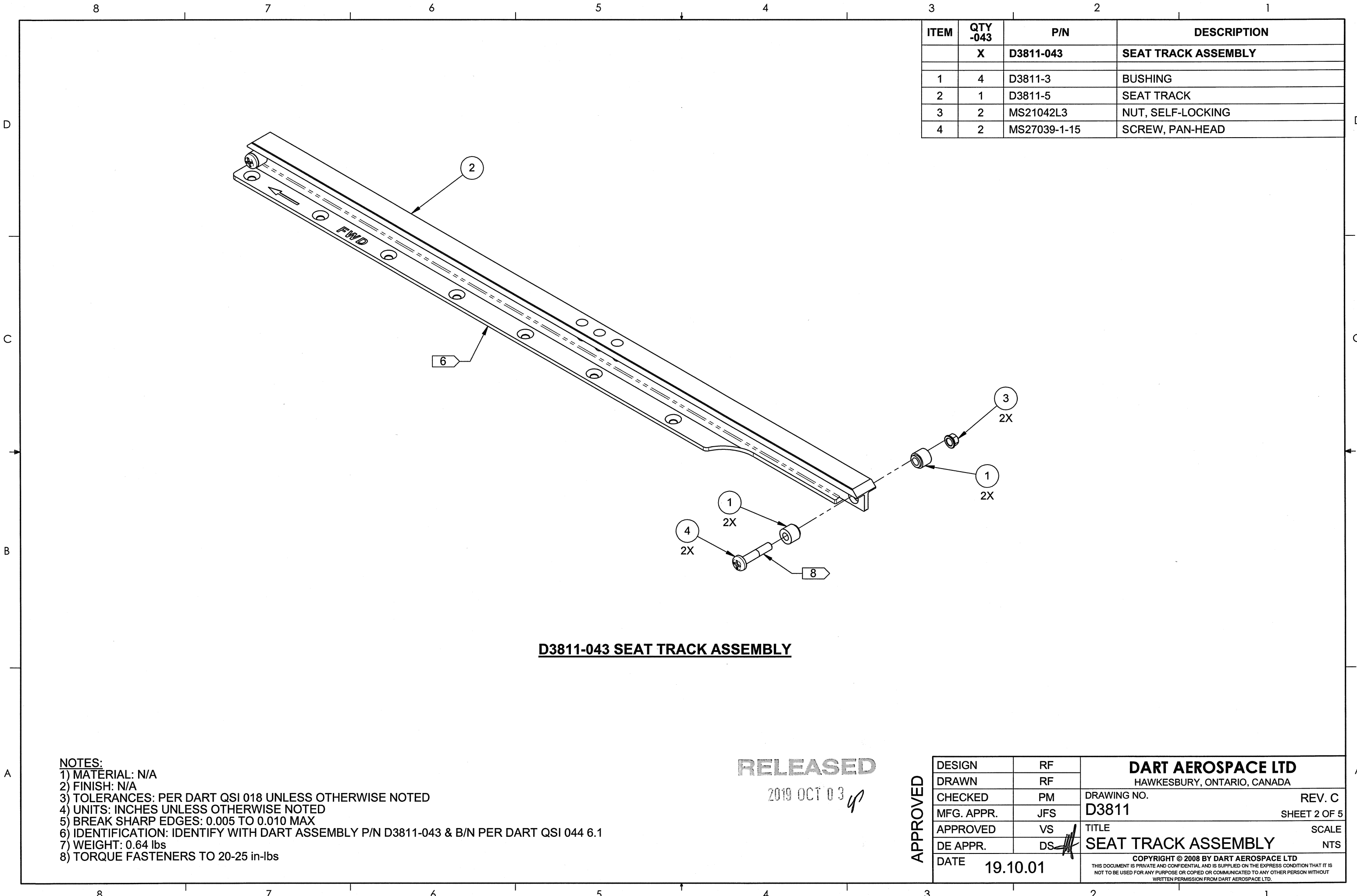
D3811-041 SEAT TRACK ASSEMBLY

- NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART ASSEMBLY P/N D3811-041 & B/N PER DART QSI 044 6.1
7) WEIGHT: 0.74 lbs
8) TORQUE FASTENERS TO 20-25 in-lbs

RELEASED
2019 OCT 03
ECN 19-018

APPROVED

C	ADD MISSING DIMENSIONS (ZN C2-5 & B5-5)	RF	19.10.01
B	ADDED -043/-5 (ZN A5-2 & A5-6). REVISE NOTE 2 (ZN A8-3 & A8-4). REF CAR19-315	RF	19.05.28
A	NEW ISSUE	RF	08.08.18
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	PM	DRAWING NO.	REV. C
MFG. APPR.	JFS	D3811	SHEET 1 OF 5
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	SEAT TRACK ASSEMBLY	NTS
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ITEM	QTY -043	P/N	DESCRIPTION
	X	D3811-043	SEAT TRACK ASSEMBLY
1	4	D3811-3	BUSHING
2	1	D3811-5	SEAT TRACK
3	2	MS21042L3	NUT, SELF-LOCKING
4	2	MS27039-1-15	SCREW, PAN-HEAD

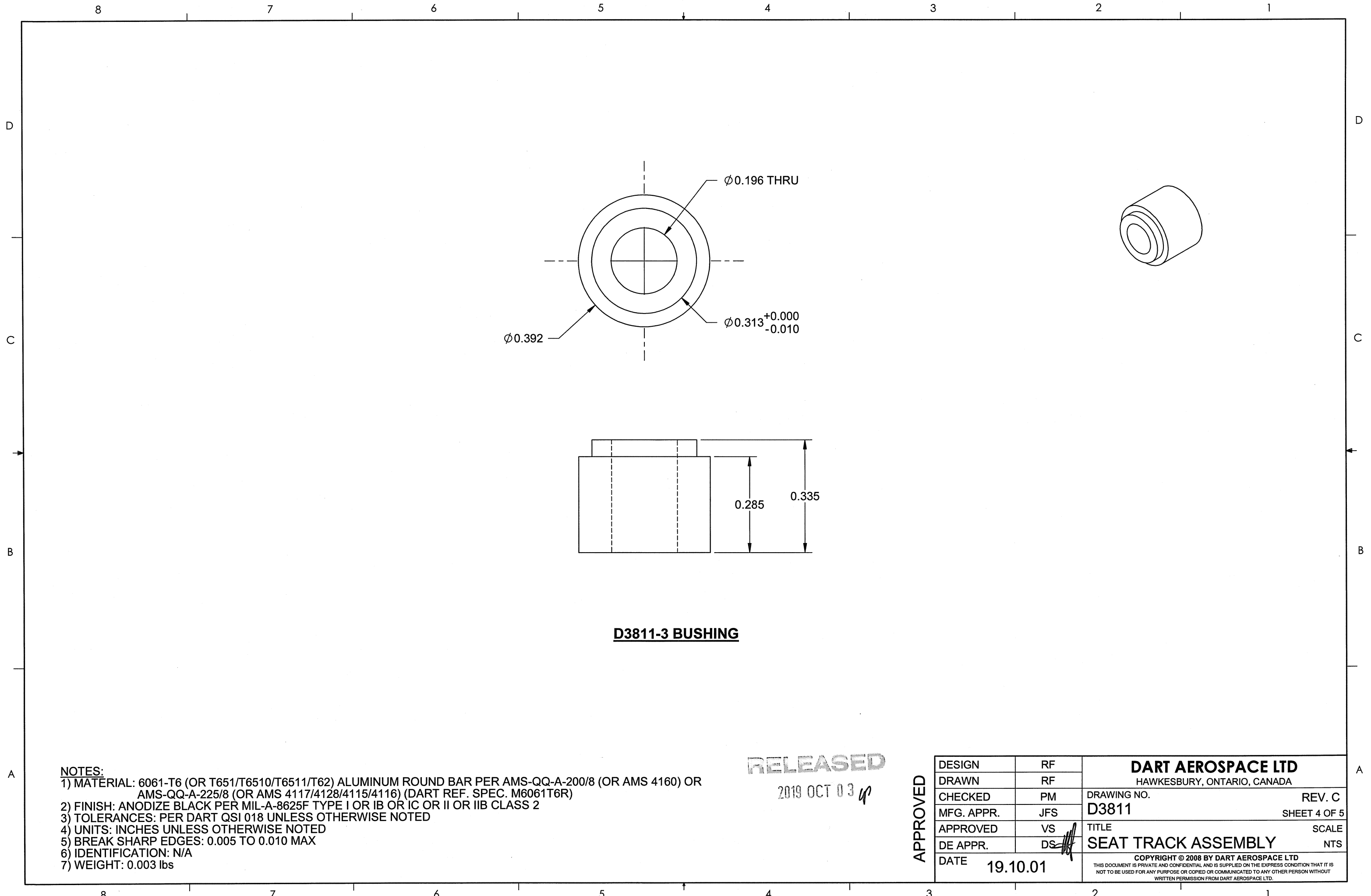
D3811-043 SEAT TRACK ASSEMBLY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART ASSEMBLY P/N D3811-043 & B/N PER DART QSI 044 6.1
 - 7) WEIGHT: 0.64 lbs
 - 8) TORQUE FASTENERS TO 20-25 in-lbs

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2019 OCT 03

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DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	PM	DRAWING NO. D3811	REV. C
MFG. APPR.	JFS		SHEET 2 OF 5
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	SEAT TRACK ASSEMBLY	NTS
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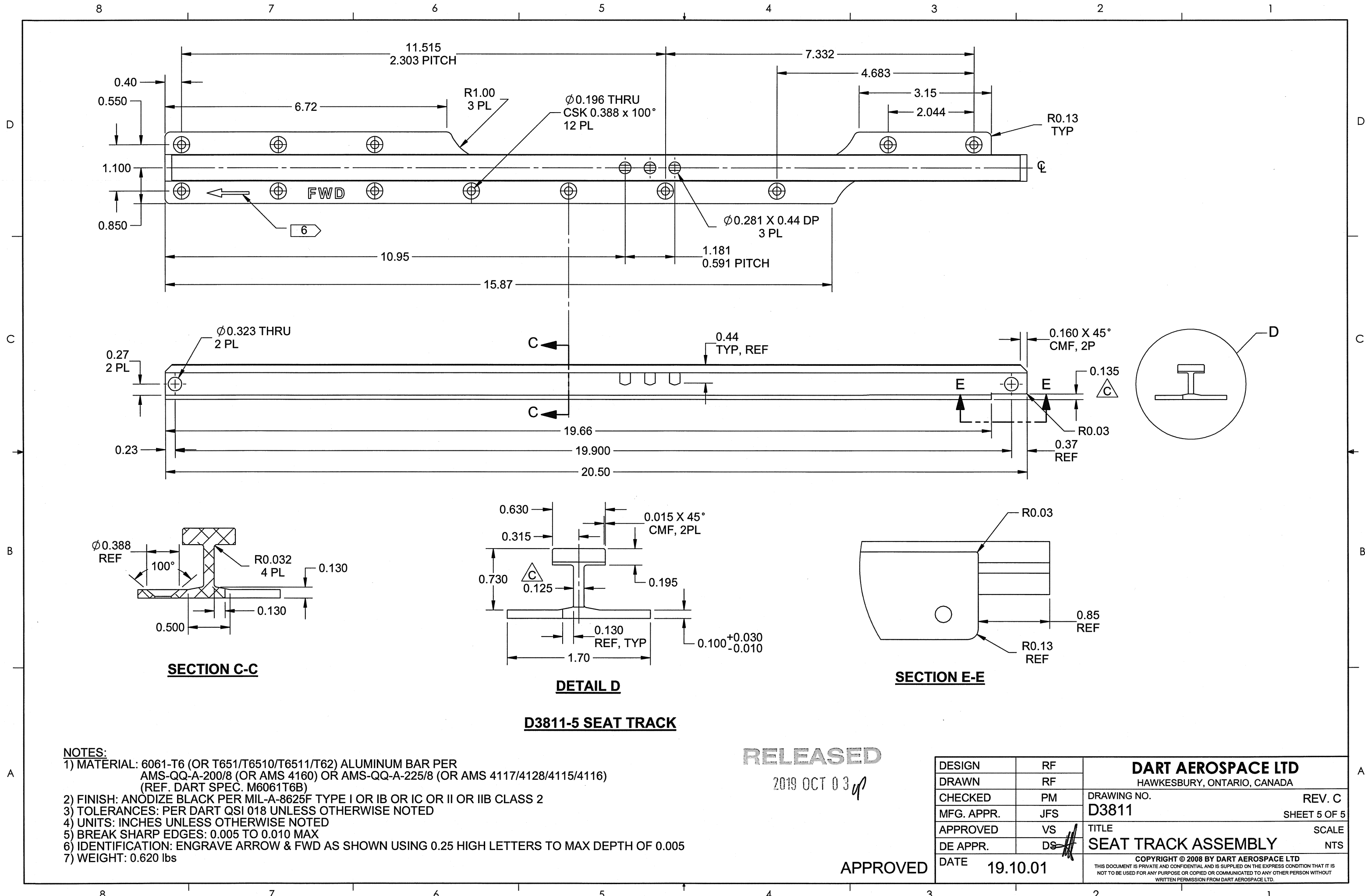
D3811-3 BUSHING

- NOTES:
- 1) MATERIAL: 6061-T6 (OR T651/T6510/T6511/T62) ALUMINUM ROUND BAR PER AMS-QQ-A-200/8 (OR AMS 4160) OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) (DART REF. SPEC. M6061T6R)
 - 2) FINISH: ANODIZE BLACK PER MIL-A-8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.003 lbs

RELEASED
2019 OCT 03

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DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	PM	DRAWING NO.	REV. C
MFG. APPR.	JFS	D3811	SHEET 4 OF 5
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	SEAT TRACK ASSEMBLY	NTS
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NOTES:
1) MATERIAL: 6061-T6 (OR T651/T6510/T6511/T62) ALUMINUM BAR PER AMS-QQ-A-200/8 (OR AMS 4160) OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) (REF. DART SPEC. M6061T6B)
2) FINISH: ANODIZE BLACK PER MIL-A-8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: ENGRAVE ARROW & FWD AS SHOWN USING 0.25 HIGH LETTERS TO MAX DEPTH OF 0.005
7) WEIGHT: 0.620 lbs

RELEASED
2019 OCT 03

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	PM	DRAWING NO.	REV. C
MFG. APPR.	JFS	D3811	SHEET 5 OF 5
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	SEAT TRACK ASSEMBLY	NTS
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